

Attn: DO/US

IN THE UNITED STATES DESIGNATED OFFICE (DO/US)

Applicant(s):	Herbold et al.
International Appl. No.:	PCT/DE2004/002727
International Filing Date:	December 13, 2004
Title:	DISC MILL

Docket No.: 034691/313122
Customer No.: 00826

Mail Stop PCT
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT
37 CFR § 1.115**

Sir:

Please enter this Preliminary Amendment before calculating the claim fee and amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims beginning on page 2 of this paper.

Remarks begin on page 3 of this paper.